

PRODUCT INFORMATION

END FITTINGS

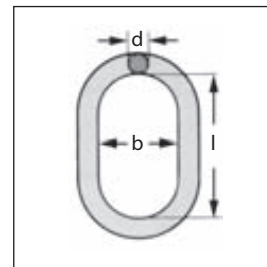
Links

Master link M type

EN 1677-4

Nominal Size	Nominal chain dia.		Working Load Limit (WLL)	Weight ~ kg/ea	Measurements		
	single leg mm	double leg mm			t	b	d
6	6	-	1,25	0,2	60	11	100
86	7/8	6	2,5	0,4	70	14	120
108	10	7/8	4	0,7	80	17	140
1310	13	10	7,5	1,5	95	22	160
1613	16	13	10	2,3	110	25	190
2016	18/20	16	17	5,3	140	34	240
2220	22	20	25	7,0	150	38	250
2622	26	22	28	8,0	150	40	250
3226	32	26	43	15	200	50	300
3632	36	32	56	21	200	55	350
4536	40/45	36	70	26	210	60	375

WLL figures shown refer to single leg use. Chain diameters shown refer to use with grade 80 lifting chains.



i MORE...

Examples shown here are standard type connecting elements of similar size and load limits. Master links in special sizes or different specifications available on request.

Rules and standards...

Even if not specifically indicated: Compliance with standards (ISO, EN, DIN) and rules; state of the art technical product properties.

Master link assembly MT type

EN 1677-4

Nominal Size	Nominal chain dia. 3 and 4-leg mm	Working Load Limit (WLL) t	Weight ~ kg/ea	Measurements					
				b	l	l ₁	d	l ₂	d ₁
6	6	3,5	1,8	90	270	150	19	120	14
8	7/8	5,2	3,1	95	300	160	22	140	17
10	10	11,5	6,5	120	360	200	30	160	22
13	13	17	15	150	450	250	40	200	30
16	16	28	23	200	500	300	50	200	32
20	18/20	35	33	200	550	300	55	250	38
22	22	53	46	200	610	350	60	260	45
26	26	70	71	250	730	450	70	280	50
32	32	90	91	260	750	470	80	280	55

Measurements l₁, b, and d, refer to sub-links, and apply correspondingly to L, B, and D. The nominal chain diameter refers to use of hook with grade 80 lifting chain lifting sling. WLL β = 0° - 45° (β = tilt angle).

